

Cotton Washing Instructions

Recommended for

Crystal Cotton™ Mats

No.	Process	Comments	Time	Water Level	Temperature
1.	Flush		2-3 Min.	Medium	49°C
2.	Flush	Optional	2-3 Min.	Medium	27°C
3.	Break		5-10 Min.	High	49°C
4.	Rinse		2 Min.	High	Cold
5.	Rinse		2 Min.	High	Cold
6.	Extract	Low Speed	1-2 Min.		
7.	Shake Out	Drum Turning	1 Min.		
8.	Extract	Max. 250G	3-5 Min.		
9.	Dry	Optional	15-30 Min.		82°C (Basket Temp.)
10.	Cool Down		5 Min		

Additional Recommendations

1. For Heavy Soiled Mats, increase temperature up to max. 60°C. Frequent washing at this temperature can lead to color-loss
2. Break should not exceed pH of 9,5; use low pH non-ionic detergents
3. To prevent pilling on other mats, Crystal mats should not be washed with mats made of Nylon or other synthetic carpet yarns
4. Do not over-dry mats; Basket-temperature of dryer should not exceed 82°C
5. Insure that cotton mats are thoroughly dried to prevent mildew from forming in the cotton yarn
6. Lay Mats flat following removal from washer; allow mats to cool before rolling